



Qualification Test Record NORSOK M-650 Edition 4

QTR. No.:
QTR-002


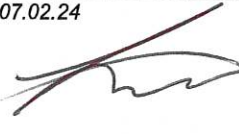
Rev. No.:
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Manufacturer name/address/ Web page:	SFC EUROPE, Unit13, Dunstall Hill Industrial Estate, Gorsebrook Road, Wolverhampton, West Midlands. WV6 0PJ. www.sfc-europe.com	
Reference standard	NORSOK M-650 Edition 4 / ISO 17782	
Material designation and MDS No.:	ASTM A276 / 479 UNS S32760. NORSOK M-630 Edition 7 MDS MDS D59 Revision 3	
Manufacturing summary doc. No.:	SFC-QTR-002	Rev. No.: 0
Products and manufacturing process(es):	Studs, Bolts, Screws	
Mandatory conditions and sub- contractors:	Start material purchased from NORSOK M-650 qualified bar manufacturer. Testing - ISO 17025 accredited laboratory. Cold drawn at Offshore Stainless Ltd. Machining at SFC-Europe Ltd	
Other information:	Laboratory Tests Witnessed by 3 rd Party - All tests performed met all MDS D59 production requirements for the bespoke grade. NOTE: Nuts supplied to QTR 001.	

Tested and Qualified Thickness and Weight



Products and manufacturing process(es):	Test record No.	Tested thickness (inch)	Qualified thickness (inch)	Test piece weight (kg)	Qualified weight (kg)
D59 STUDBOLTS HEADED PRODUCTS	20-12985 20-12990 20-12991	½" - 2"	½" - 2"	N/A	N/A
	20-12984 20-12992 20-12988	½" - 1"	½" - 1"	N/A	N/A
	20-12986 20-12989 20-12987	1"UNC 2" 8UN Bar 1.916" Dia		N/A	N/A

Qualification/acceptance signatures

Manufacturer: SFC Europe Ltd	Prepared by/Date: 07.02.24  L. Bradshaw Quality Manager	Checked by/Date: 07.02.24  Ian Crabtree Sales Director
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Remarks/Special remarks:

- The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.
- This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.

Qualified/Accepted by (company name/address):  AkerSolutions Fornebu, Norway NO 929 877 950 VAT	Expiry date 13/02/2029 Signature: 13/02/2024 
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