

CERTIFICATE

Specific Assessment for Materials as per Pressure Equipment (Safety) Regulations 2016 No. 1105 Amended Schedule 2, Part 4, Clause 31 (8).

This is to certify that

SFC (Europe) Ltd Unit 12, Dunstall Hill Ind Estate Gorsebrook Road, Wolverhampton, West Midlands, WV6 0PJ UK

Has successfully undergone a specific assessment for materials manufacture under the requirement of the Pressure Equipment (Safety) Regulations 2016 No. 1105 Amended. The Material Manufacturer has implemented, operates and maintains a Quality Assurance System in accordance with Schedule 2, Part 4, Clause 31 (8).

SFC (Europe) Ltd are authorised to issue certificates of specific product control, within the scope of assessment as shown in **Annex A**.

This certificate, which remains the property of TÜV UK Ltd, was issued in accordance with the TÜV UK Ltd auditing and certification procedures, and its validity is subject to regular surveillance audits under the requirement of the Pressure Equipment (Safety) Regulations 2016 No. 1105 Amended providing certificates are not withdrawn or expired.

Certificate No. 0879/PESR/31(8)/21658/GB rev0 Valid until: August 2024

Initial certification: 12th January 2022

Signed for and on behalf of TÜV UK Ltd, London, 13th January 2022

P Ward Managing Director Neil Quinn Peer Reviewer



Certificate No. 0879/PESR/31(8)/21658/GB Rev.0

Annex A - Page 1 of 1

Annex A - Page	1 01 1			I =:	
Scope of Approval:				TÜV UK Ltd TÜV NORD GROUP	
Bolting materials used for main pressure bearing parts.				AMP House Suites 27-29, Fifth Floor Dingwall Road, Croydon, CR0 2LX	
Manufacturer	Name	SFC (Europe) Ltd		The Certification Body -	
	Address	Unit 13, Dunstall Hill Industrial Estate Gorsebrook Road Wolverhampton West Midlands WV6 0PJ UK		BSI Kitemark Court Davy Avenue Knowhill Milton Keynes MK5 8PP Cert No. FN 598741	
Materials (Steels)	Alloy Stee	Alloy Steels, Austenitic Stainless Steels, Duplex and Super Duplex Stainless Steels.			
Material					
Specification	Grades		Types		
EN 10269	25CrMo4 (1.7218) ¹⁾ , 21CrMoV5-7 (1.7709) ¹⁾ 42CrMo4 (1.7225) ¹⁾		bolts, nuts, studs, washers ^{3), 4)}		
EN 10269	1.4410 ²⁾ , 1.4539 ²⁾		bolts, nuts, studs, washers ^{3), 4)}		
BS EN ISO 898-1	21CrM	5.6 and 8.8 ¹⁾ ,25CrMo4 (1.7218) ^{1), 5)} 21CrMoV5-7 1.7709) ^{1), 5)} , 42CrMo4 (1.7225) ^{1), 5)} X22CrMoV12-1 (1.4923) ^{1), 5)}		bolts, nuts, studs, washers ³⁾ max M39	
BS EN ISO 3506-1	A4-70 ²			nuts, studs, washers ³⁾ max M39	
ASTM A193		B7/L7 ¹⁾ , B7M/L7M ¹⁾ B8 ²⁾ , B8M ²⁾		bolts, nuts, studs, washers ^{3), 4)}	
ASTM A320		B7/L7 ¹⁾ , B7M/L7M ¹⁾ B8 Cl.2 / B8M Cl. 2 ⁶⁾	bolts, nuts, studs, washers ^{3), 4)}		
ASTM A194		2H/2HM ¹⁾ , Grd 7/7M ¹⁾		nuts, washers3), 4)	
	ı				

1	_	_
	1) Quenched and Tempered,	
	2) Solution Annealed,	
Remarks	3) Made by machining operations, excludes hot/cold forging, includes rolled threads.	
	4) Dimensions as per standards,	
	5) Long products acc. to EN 10269 with inspection certificate 3.2.	
	6) Machined from cold drawn bars.	

Signed:-

Neil Quinn Peer Reviewer

r Date: 13th January 2022 TUV UK Ltd, AMP House, Suites 27-29, Fifth Floor, Dingwall Road, Croydon, CR0 2LX, UK